



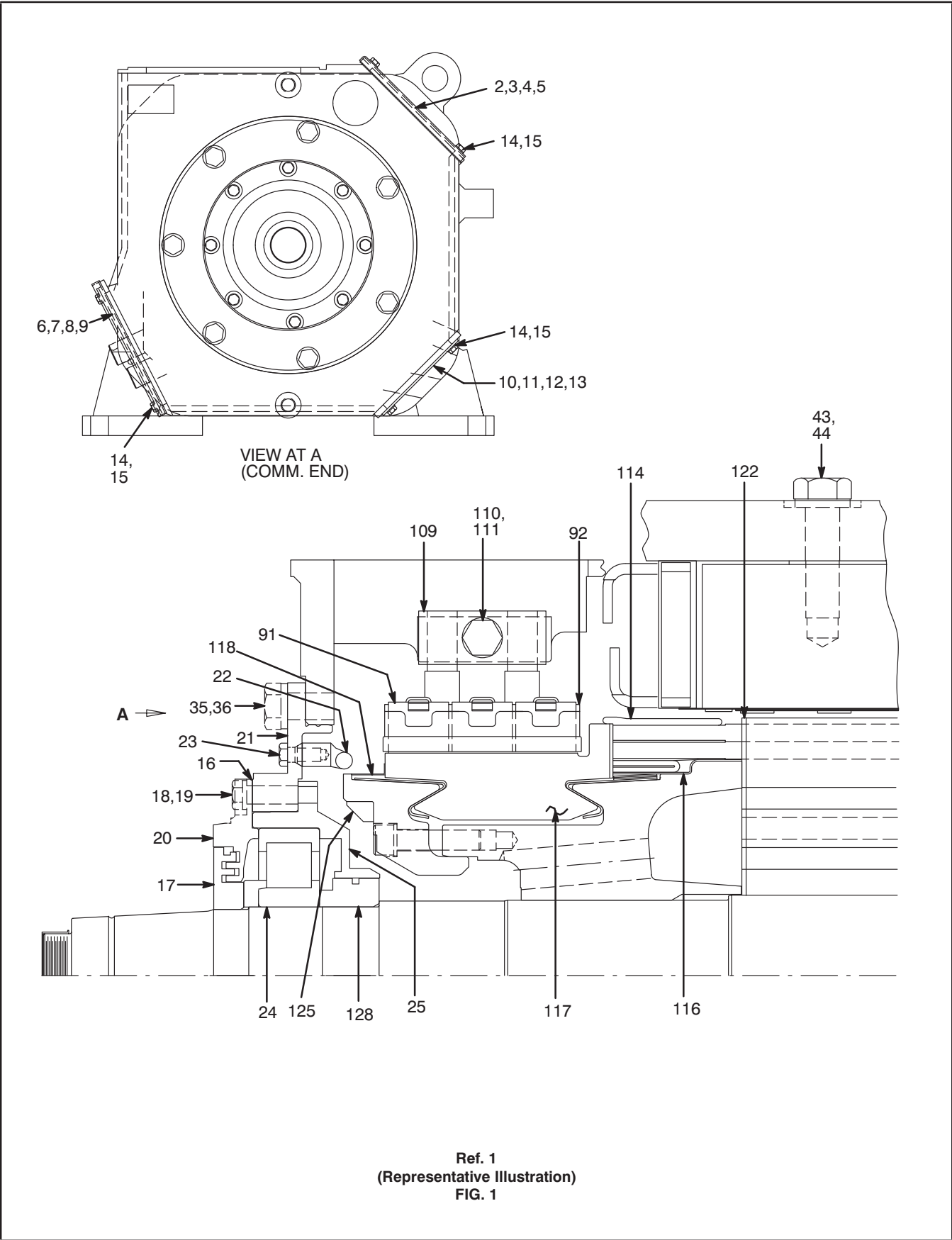
GE Renewal Parts

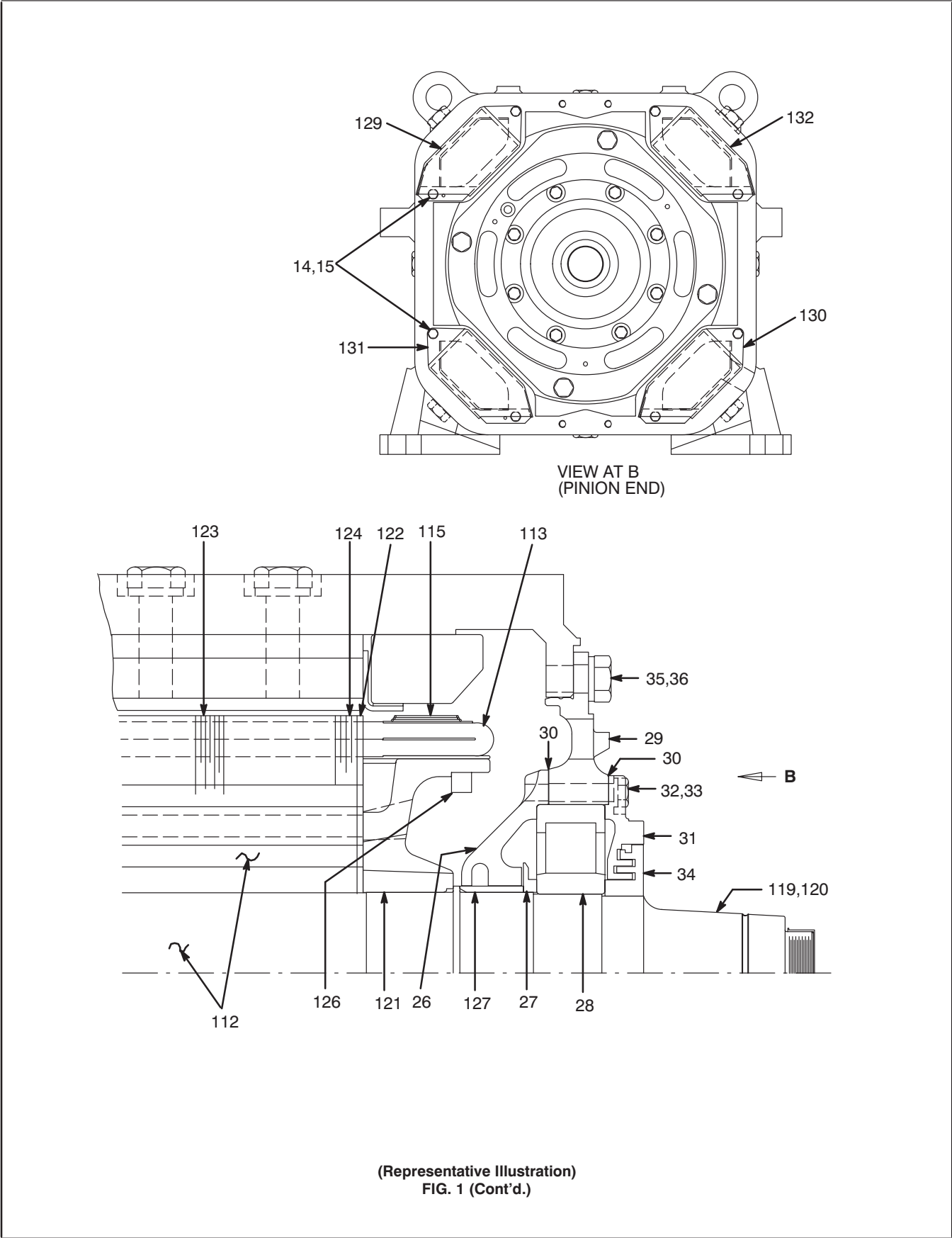
Use original equipment parts for reliability

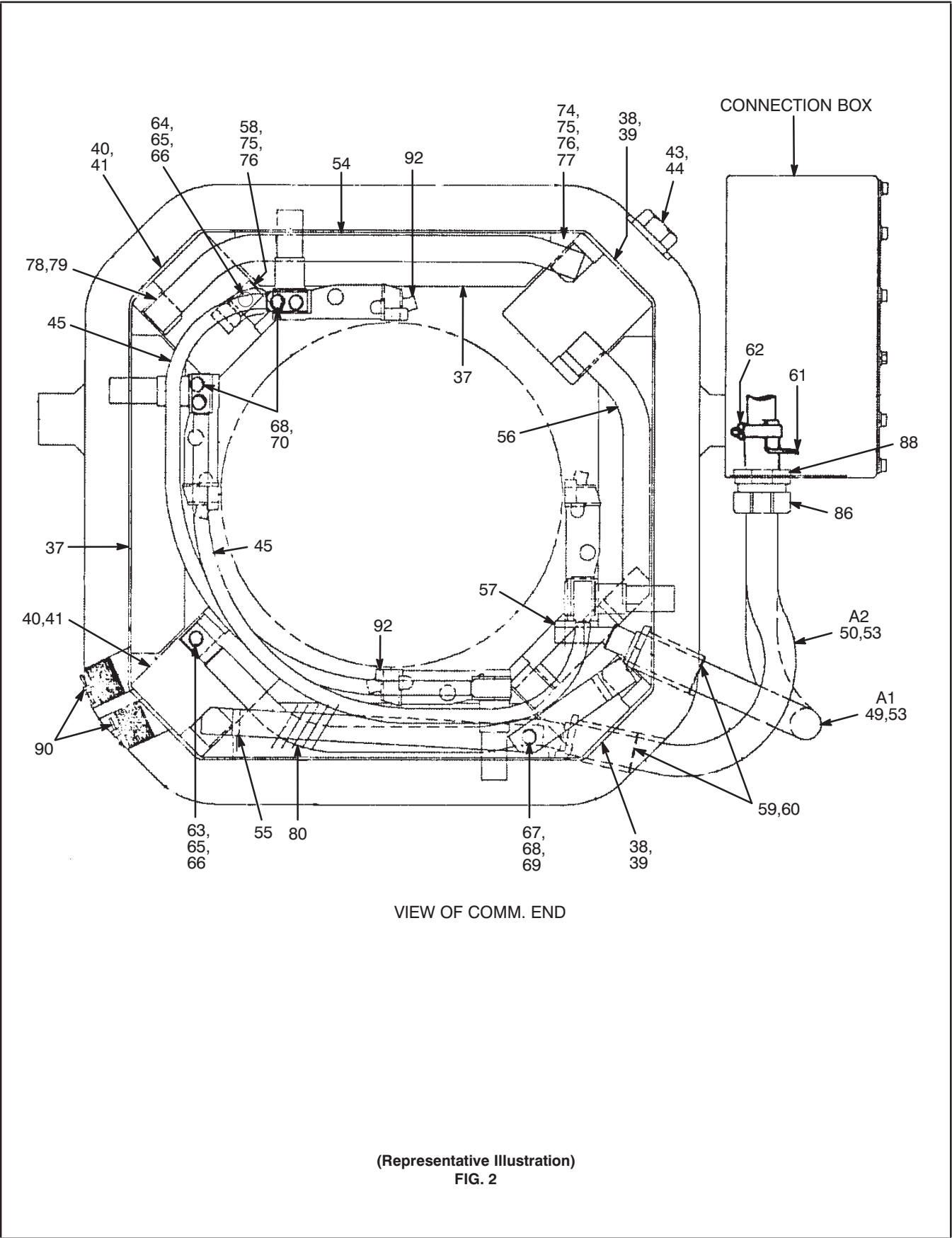
PARTS BULLETIN

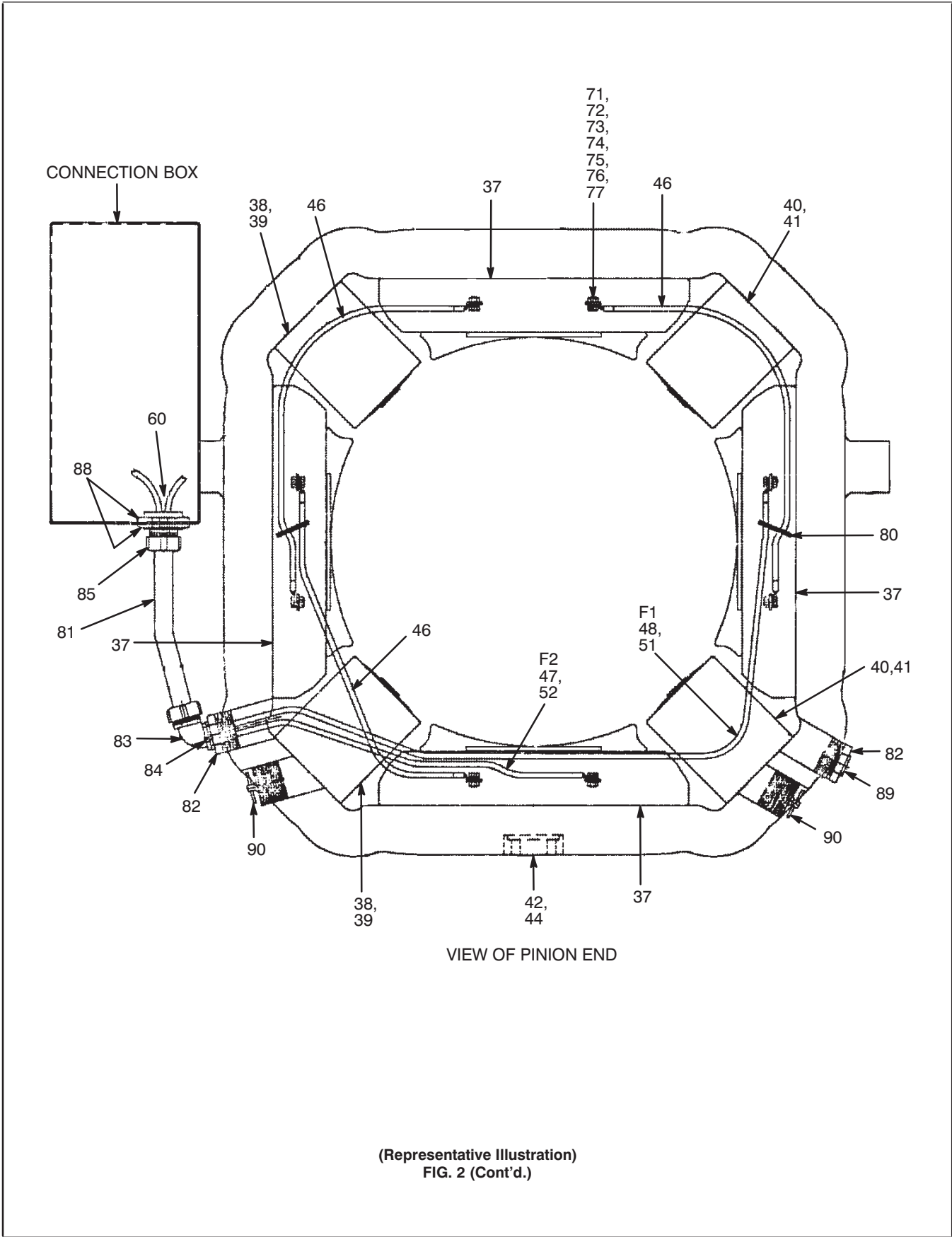
**DRILLING MOTOR
MODEL 5GE752UB1B**

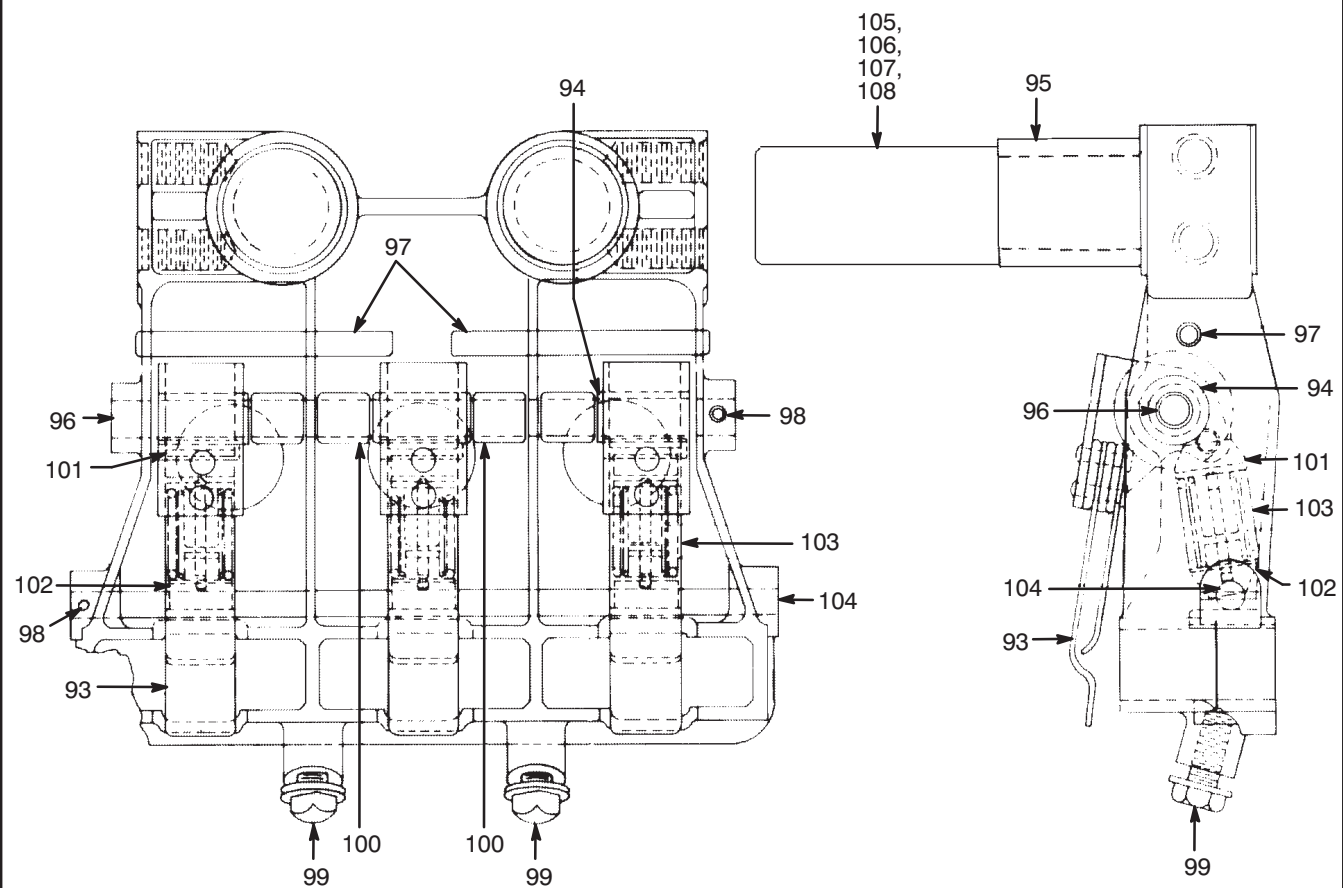
JANUARY 6, 1992











Ref. 92
Brush Holder
(Representative Illustration)
FIG. 3

FIG. NO.	REF. NO.	PART NO.	QUANT REQ. COL. A	DESCRIPTION
1	1	5GE752UB1B	1	DRILLING MOTOR
1	2	41C636513G1	1	INSPECTION COVER, UPPER
1	3	41C636513P11	2	+GASKET, 9 3/4 IN LONG
1	4	41C636513P12	2	+GASKET, 11 1/4 IN LONG
1	5	497A806P12	AR	+CEMENT
1	6	41D732878G4	1	INSPECTION COVER, LOWER
1	7	41D732878P7	2	+GASKET, 11 9/32 IN LONG
1	8	41D732878P8	2	+GASKET, 9 1/2 IN LONG
1	9	497A806P12	AR	+CEMENT
1	10	41A239914G1	1	INSPECTION COVER, HAND HOLE
1	11	41A239914P2	2	+GASKET, NEOPRENE, 0.250 X 0.560 X 9.250 IN LONG
1	12	41A239914P3	2	+GASKET, NEOPRENE, 0.250 X 0.560 X 8.120 IN LONG
1	13	497A806P12	AR	+CEMENT
1	14	N22P29016B13	20	BOLT, HEX HD, 1/2 IN-13, 1 IN LONG
1	15	N405P45B13	20	LOCKWASHER, 1/2 IN
1	16	493A546P1	1	+GASKET, 0.021 IN THK
1	17	493A540P1	1	SLEEVE
1	18	N22P33044	8	BOLT, HEX HD, 5/8 IN-11, 2 3/4 IN LONG
1	19	N405P47B13	8	LOCKWASHER, 5/8 IN
1	20	41B532420P1	1	BEARING CAP
1	21	41C633493G1	1	FRAME HEAD ASSEMBLY
1	22	481A560G1	1	FLASH RING
1	23	N22P29020B13	6	#BOLT, HEX HD, 1/2 IN-13, 1 1/4 IN LONG
1	24	8864951P147	1	+ROLLER BEARING
1	25	41C633494P1	1	BEARING HOUSING
1	26	6744700P2	1	BEARING CAP, INNER
1	27	4713640P1	1	FLINGER
1	28	8864951P167	1	+ROLLER BEARING
1	29	41C637314P1	1	FRAME HEAD
1	30	4732906P1	2	+GASKET, 0.021 IN THICK
1	31	2739317P1	1	BEARING CAP
1	32	N22P33056	8	BOLT, HEX HD, 5/8 IN-11, 3 1/2 IN LONG
1	33	41B537660P9	8	WASHER, FLAT, 0.725 IN ID, 1 IN OD
1	34	4732351P1	1	SLEEVE
1	35	N22P39032	11	BOLT, HEX HD, 1 IN-8, 2 IN LONG
1	36	41B537660P21	11	WASHER, FLAT, 1.063 IN ID, 2 IN OD
2	37	8855483G4	4	COIL WITH POLE PIECE, EXCITING
2	38	41C637285G7	2	COIL WITH POLE PIECE, COMMUTATING
2	39	41C637285G8	2	COIL, COMMUTATING
2	40	41C637285G3	2	COIL WITH POLE PIECE, COMMUTATING
2	41	41C637285G4	2	COIL, COMMUTATING

WELD OR BRAZE IN POSITION.

+ RECOMMEND CUSTOMER STOCK THIS PART.

FIG. NO.	REF. NO.	PART NO.	QUANT REQ. COL. A	DESCRIPTION
2	42	N22P45060	12	BOLT, HEX HD, 1 1/4 IN-7, 3 3/4 IN LONG
1,2	43	41A239559P1	12	BOLT, HEX HD, 1 1/4 IN-12, 4 IN LONG
1,2	44	41B537660P22	24	WASHER, FLAT, 1.453 IN ID, 2.500 IN OD
2	45	41C636243G2	2	CABLE ASSEMBLY
2	46	8842961G1	3	CABLE ASSEMBLY
2	47	41B531137G10	1	CABLE ASSEMBLY
2	48	41B531137G7	1	CABLE ASSEMBLY
2	49	41D735504G2	1	CABLE ASSEMBLY
2	50	41D735504G4	1	CABLE ASSEMBLY
2	51	41A237352P2	1	CABLE MARKER (MARKED F1)
2	52	41A237352P3	1	CABLE MARKER (MARKED F2)
2	53	41A296329ABP2	4	TAB, CABLE MARKER (SPECIFY STAMPING REQD)
2	54	41C637261G1	1	CONNECTION STRAP, INSULATED
2	55	41C637261G5	1	CONNECTION STRAP, INSULATED
2	56	41C637261G2	1	CONNECTION STRAP, INSULATED
2	57	41C637261P4	1	CONNECTION STRAP, L-SHAPED
2	58	41D735504G7	1	SHUNT ASSEMBLY
2	59	481A539P20	2	RUBBER BUSHING, CABLE, 1.50 IN ID
2	60	41A216775P1	AR	+SEALANT, 1/8 BY 3 3/4 IN, 10 FT ROLL
2	61	41A237748G1	2	GROUND STRAP
2	62	41A235215P1	2	HOSE CLAMP, 0.75 IN TO 1.75 IN ID
2	63	N22P33028	1	BOLT, HEX HD, 5/8 IN-11, 1 3/4 IN LONG
2	64	N22P33024	1	BOLT, HEX HD, 5/8 IN-11, 1 1/2 IN LONG
2	65	N405P47B13	2	LOCKWASHER, 5/8 IN
2	66	N213P33	2	NUT, HEX, JAM, 5/8 IN-11
2	67	N22P27028B13	2	BOLT, HEX HD, 7/16 IN-14, 1 3/4 IN LONG
2	68	N405P44B13	12	LOCKWASHER, 7/16 IN
2	69	4713845P1	1	BOLTING PLATE
2	70	N22P27020B13	10	BOLT, HEX HD, 7/16 IN-14, 1 1/4 IN LONG
2	71	41A230733P4	8	BOLT W/WASHER, SL HX HD, 1/4 IN-20, 1/2 IN LONG
2	72	8809650P1	8	WASHER, CONCAVE, 1/4 IN, SPR STL
2	73	N203P21B13	8	NUT, HEX, 1/4 IN-20
2	74	41A239176P443	AR	SILASTIC PUTTY
2	75	41A239176P133	AR	SILICONE TAPE, 0.015 IN THICK, 1 IN WIDE
2	76	41A239176P22	AR	GLASS TAPE, 0.007 IN THICK, 1 IN WIDE
2	77	41A239176P487	AR	VARNISH
2	78	41A231281P47	7	BRAZING STRIP
2	79	41A330300P2	AR	BRAZING ALLOY, 0.050 X 0.062 IN
2	80	41A239176P399	AR	CORD
2	81	41B537864BBP101	1	FLEXIBLE CONDUIT, 3/4 IN, 10.75 IN LONG
2	82	41A210359P12	2	REDUCING BUSHING, 1 1/2 IN TO 3/4 IN
2	83	499A918ACP3	1	ELBOW, 90 DEGREE, 3/4 IN CONDUIT

+ RECOMMEND CUSTOMER STOCK THIS PART.

FIG. NO.	REF. NO.	PART NO.	QUANT REQ. COL. A	DESCRIPTION
2	84	41A306142P2	1	LOCKNUT, 3/4 IN
2	85	41A264911P19	1	CONNECTOR, 1.000 TO 1.187 IN DIA CABLE
2	86	499A918DBP20	2	CONNECTOR, 1.375 TO 1.625 IN DIA CABLE
		499A904CYP3	1	BUSHING, REDUCING, 3/4 IN X 1/4 IN
2	88	41A306142P5	4	LOCKNUT W/WATER TIGHT SEAL, 1 1/2 IN CONDUIT
2	89	N5700P63	4	PIPE PLUG, 3/4 IN, CSK, SQ
2	90	41A239663P2	4	PLUG
1	91	41B535622P5	12	+CARBON BRUSH
1,2,3	92	41C632667G6	4	+BRUSH HOLDER ASSEMBLY
3	93	41B530659G2	12	PRESSURE ARM
3	94	41A231370P2	12	BUSHING, 1.063 IN LONG
3	95	186V831P1	8	SLEEVE
3	96	41A231378P2	4	PIN, 3/8 IN DIA, 6 5/8 IN LONG
3	97	N509P2548	8	PIN, SPRING DOWEL, 1/4 IN DIA, 3 IN LONG
3	98	N509P912	8	PIN, SPRING DOWEL, 3/32 IN DIA, 3/4 IN LONG
3	99	41A230733P7	8	BOLT W/WASHER, HEX HD SL, 5/16 IN-18, 3/4 IN LONG
3	100	41A231370P6	16	BUSHING, 0.575 IN LONG
3	101	41A330248P1	12	SPRING SEAT
3	102	41A233867G4	12	SPRING SEAT WITH PIN
3	103	41B537844G1	12	SPRING SET ASSEMBLY
3	104	41A233880P1	4	PIN, 7 7/16 IN LONG
3	105	41B535754G28	8	BRUSH HOLDER STUD, MOLDED (0.002 IN OVERSIZE)
3	106	41B535754G29	8	BRUSH HOLDER STUD, MOLDED (0.004 IN OVERSIZE)
3	107	41B535754G30	8	BRUSH HOLDER STUD, MOLDED (0.006 IN OVERSIZE)
3	108	41B535754G31	8	BRUSH HOLDER STUD, MOLDED (0.008 IN OVERSIZE)
1	109	2733755P7	4	SUPPORT, BRUSH HOLDER
1	110	N22P37052	4	BOLT, HEX HD, 7/8 IN-9, 3 1/4 IN LONG
1	111	41B537660P25	4	WASHER, FLAT, 0.968 IN ID, 1.375 IN OD
1	112	41D735349G5	1	ARMATURE ASSEMBLY
1	113	41D732490G6	1	+ARMATURE REWIND KIT
1	114	41A239176P64	AR	GLASS TAPE, 0.014 IN THICK, 3/4 IN WIDE
1	115	41A330208P10	AR	WIRE, 0.072 IN DIA
1	116	41A239176P62	AR	TAPE, GLASS, 0.014 IN THK, 0.375 IN WIDE
1	117	41B537889G2	1	COMMUTATOR, SEASONED
1	118	41B537080P12	1	=TEFLON BAND (CONTINUOUS)
1	119	41C636927G1	1	ARMATURE SHAFT WITH PLUGS
1	120	8819420P1	2	PLUG, HEX SOC HD, 3/8 IN-24, 1 IN LONG
1	121	41B537605P2	1	ARMATURE HEAD
1	122	41A239323G1	2	PUNCHING, END
1	123	41B537164P1	553	PUNCHING, MAIN
1	124	41B537165P1	40	PUNCHING, STEP BACK

+ RECOMMEND CUSTOMER STOCK THIS PART.

=ADDITIONAL MATERIAL IS REQUIRED TO INSTALL THE CONTINUOUS
LOOP TEFLON BAND. SEE APPLICATION INSTRUCTIONS, GEK-76278.

FIG. NO.	REF. NO.	PART NO.	QUANT REQ. COL. A	DESCRIPTION
1	125	2766829ADP24	AR	#BALANCE WEIGHT, 13 IN OD
1	126	2766829ADP26	AR	#BALANCE WEIGHT, 14 3/4 IN OD
1	127	41A232821P1	1	SLEEVE
1	128	41A330312P1	1	SLEEVE
1	129	8855497P6	1	SPLASH GUARD
1	130	8855497P7	1	SPLASH GUARD
1	131	8855497P8	1	SPLASH GUARD
1	132	8855497P9	1	SPLASH GUARD
		41A237902P1	1	WARNING PLATE
		41A237195P1	4	POP RIVET
		41B535360G1	4	RODENT GUARD (USED FOR SHIPPING OR STORING ONLY)

WELD OR BRAZE IN POSITION.

- END OF PARTS BULLETIN -